

## Technical Datasheet

Liquid Coating Resins and Additives

# Solvoya® L3605-W

Edition 04-2020

Solvoya® L3605-W is Long oil alkyd resin based on soya oil F.A & soya bean oil - available in solids of 80% Odorless white spirit.

Mode of application: Air physical dry

## PERFORMANCE & APPLICATIONS

Ultra high solids

• Very high Gloss enamel

• Very low viscosity - Diluted with odorless Kerosin

Very low VOC paints

- Good gloss & gloss retention
- Brushability & leveling
- · Light color with Low viscosity
- Good adhesion & hardness

## **SUPPLY SPECIFICATIONS**

Delivery form

• Dilution form

Acid value mg KOH/gm solid

• Gardner viscosity at 25°C

Brookfield approx. viscosity at 25°C (55%)

• Gardner Color Scale DIN EN ISO 6271-1

80 ± 1.0% 70 ± 1.0%

10.0 max.

O-T at 70% & Y-Z at 80%

Approx. 500 CP at 70%

5.0 max.

#### **TYPICAL COMPOSITION**

• Phthalic anhydride content

Type of oil

Oil ContentType of Polyol

Type of Solvent(s)

24%

Soya oil F.A & soya bean oil

64%

Penta

Odorless white spirit

## **SPECIFIC PROPERTIES**

| Aliphatic hydrocarbon                        | Soluble   |
|--|-----------|
| Aromatic hydrocarbon                         | Soluble   |
| <ul> <li>Chlorinated hydrocarbon</li> </ul>  | Soluble   |
| <ul> <li>Alcohols</li> </ul>                 | Insoluble |
| • Esters                                     | Soluble   |
| • Ketones                                    | Soluble   |
| <ul><li>Glycol-ethers &amp; esters</li></ul> | Soluble   |
|  |           |

| <ul><li>Zinc white</li></ul> | Compatible |
|------------------------------|------------|
| • Red Lead                   | Compatible |

Nitrocellulose IncompatibleChlorinated rubber Compatible

Stand oil CompatibleIsocyanate Incompatible

• Urea/melamine resins Incompatible

#### **STORAGE**

Solvoya® L3605-W is stable at temperatures up to 30 °C when packed in original containers, Exposure to sun shine should be avoided.

#### **STABILITY**

Solvoya® L3605-W is stable for more than 24 months from the date of production mentioned on the pack of each patch, with reference to the above mentioned storage conditions.

#### REMARKS

- For Ideal Drying time test results, EBCA recommends testing after 48 hours from adding the driers to the paint (min. 24 hours).
- The combinations must be tested for their compatibility

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