

# Technical Datasheet

Liquid Coating Resins and Additives

# Solvoya® M5046-W

Edition 04-2020

Solvoya® M5046-W is a standard medium alkyd resin based on Soya bean oil or Soya Fatty Acid - available in solids of 55% or 60% in White **Mode of application:** Air physical dry

# **PERFORMANCE & APPLICATIONS**

- Brushability & leveling
- Very good yellowing resistance & hardness
- Good wetting properties for pigments & fillers

- Enamel undercoat
- Non yellowing air drying enamels
- Quick air drying metal primer & finishes
- Economical stoving enamel (Temp.140-160°C)

#### **SUPPLY SPECIFICATIONS**

- Delivery form
- Dilution form
- Acid value mg KOH/gm solid
- Gardner viscosity at 25°C
- Brookfield approx. viscosity at 25°C (55%)
- Gardner Color Scale DIN EN ISO 6271-1

- 60.0 ± 1%
- 55.0 ± 1%
- 10.0 max.
- Approx. Z3-Z4 at 55% & Z6 at 60%
- Approx. 4600 CP at 55%
- 5.0 max.

### **TYPICAL COMPOSITION**

- Phthalic anhydride content
- Type of oil
- Oil Content
- Type of PolyolType of Solvent(s)

- 33%
- Soya bean oil or Soya Fatty Acid
- 50%
- Mixed polyols

Chlorinated rubber

White spirit

#### **SPECIFIC PROPERTIES**

Aliphatic hydrocarbon	Soluble
<ul> <li>Aromatic hydrocarbon</li> </ul>	Soluble
<ul> <li>Chlorinated hydrocarbon</li> </ul>	Soluble
<ul> <li>Alcohols</li> </ul>	Insoluble
• Esters	Soluble
• Ketones	Soluble
Glycol-ethers & esters	Soluble

- Zinc white Limited compatibility
- Red Lead Limited compatibilityNitrocellulose Incompatible
- Titti ocellulose ilicollipatible
- Stand oil Incompatible
- Isocyanate
   Incompatible
- Urea/melamine resins
   Limited compatibility

#### **STORAGE**

Solvoya® M5046-W is stable at temperatures up to 30 °C when packed in original containers, Exposure to sun shine should be avoided.

# **STABILITY**

Solvoya® M5046-W is stable for more than 24 months from the date of production mentioned on the pack of each patch, with reference to the above mentioned storage conditions.

### **REMARKS**

- For Ideal Drying time test results, EBCA recommends testing after 48 hours from adding the driers to the paint (min. 24 hours).
- The combinations must be tested for their compatibility

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Limited compatibility